

Appendix 1: Important Notes for our Products and Services

I. Scope of Delivery and Services

We will supply the units and components listed in the Order Confirmation. The electrical installation and suitable foundations or steel structures must be provided by the customer.

Our standard machine documentation consists of two copies of the Operating and Maintenance Instructions with Parts List and drawings and is delivered with the units. We will be pleased to provide additional copies or additional documents at an extra charge. Please let us know in good time if any such additional documentation is required.

II. Foundations and Steel Structures

When erecting foundations or steel structures, note the forces specified in the dimensional drawings, in particular the rotating residual imbalance. If necessary, you should consult a structural engineer.

III. Erection and Commissioning/Acceptance

Unless indicated otherwise, these services are not included in our offer. Please ask for a quotation or our service terms and conditions.

Your contact at Allgaier for commissioning and spare parts:

Service screening and processing technology

Tel.: +49 (0)7161 301- 447

Fax: +49 (0)7161 34 268

eMail: service@allgaier.de

IV. Delivery Dates

The prerequisite for compliance with the agreed delivery dates is the complete technical clarification of the scope of delivery. The data and information required for this purpose must be submitted to us at the time of ordering in order to ensure a smooth production process and timely dispatch.

V. Machine Settings

The values to which machines are preset before delivery are based on tests or on our experience in screening technology. For initial installation, or if the material to be screened differs from that used for the screening test, we strongly recommend that you request the presence of one of our customer service staff to assist in commissioning, to instruct your operating personnel in the use of the machine and to carry out precise adjustment of the machine to match the actual operating conditions in your production line.

VI. Positioning of the Product Inlets and Outlets

The inlets and outlets are positioned as shown in the dimensional drawing specified in our tender. We will be pleased to allow for any specific requirements which deviate from this provided that we are informed of these before the start of production.

VII. Flexible Connections to Vibratory Machines

Our tumbler, gyratory and vibration screening machines are vibratory machines. For this reason, all connections (such as the product inlet and outlet, air lines, measuring cables, power cables) must be flexible or free to move when connected. The flexible connections for the product inlet and outlet (between the two connection points) must not be too loose or too tight. If this is not observed, excessive wear of these connections is likely. If the connections are too tight, this will have an unfavourable effect on the vibration behaviour of, in particular, the load-dependent vibration screens with out-of-balance drive. In some cases, cracks may form in the outfeeds of the screening machines.

VIII. Charging the Screening Machine

An important prerequisite for a consistent product quality is that the material to be screened enters the screening machine as uniformly and continuously as possible (e.g. with the aid of a vibratory conveyor, screw conveyor or rotary feeder. The material should enter the machine at atmospheric pressure and should not drop from a great height into the machine. Sudden emptying of large units or containers into the screening machine can lead to a momentary overload and thus to material contamination. In extreme cases, even cracks in the screen mesh may occur. The latter also applies in analogy if the material falls from a great height into the machine, especially if it contains large compact particles or foreign bodies.

IX. Notes regarding deliveries for which screening tests were performed prior to delivery

The Buyer confirms that the material made available for testing purposes is representative, and exonerates the Vendor from the obligation to perform any further inspection.

Furthermore, the Buyer confirms that it has provided all relevant information relating to the material to enable the Vendor to configure and equip the machine for the application in question. The Buyer assumes responsibility for the correctness and completeness of the information provided and exonerates the Vendor from any obligation to review the information further.

If the material characteristics deviate under production conditions or at the place of use from those taken as a basis for the execution of tests or specified for the configuration and equipment of the machine, no warranty claims may be asserted based on failure to achieve warranted values.